

## INSTALLATION INSTRUCTIONS

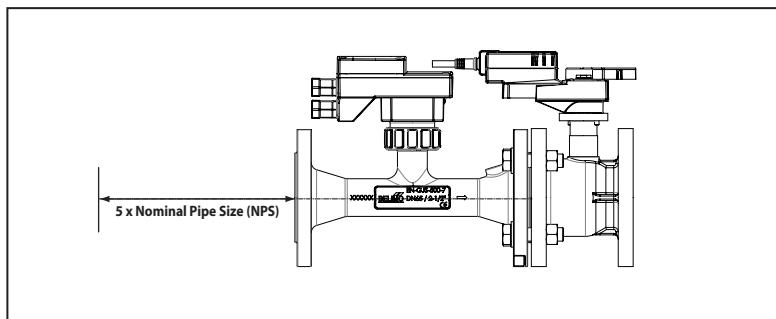
# Belimo Energy Valve™

## Installation

### Inlet

The Energy Valve requires a section of straight pipe on the valve inlet to guarantee sensor accuracy. The length should be at least 5 diameters long.

- 2½" [DN65] 5 x nominal pipe size = 12½" [317 mm]
- 3" [DN80] 5 x nominal pipe size = 15" [381 mm]
- 4" [DN100] 5 x nominal pipe size = 20" [508 mm]
- 5" [DN125] 5 x nominal pipe size = 25" [635 mm]
- 6" [DN150] 5 x nominal pipe size = 30" [762 mm]



### Outlet Length

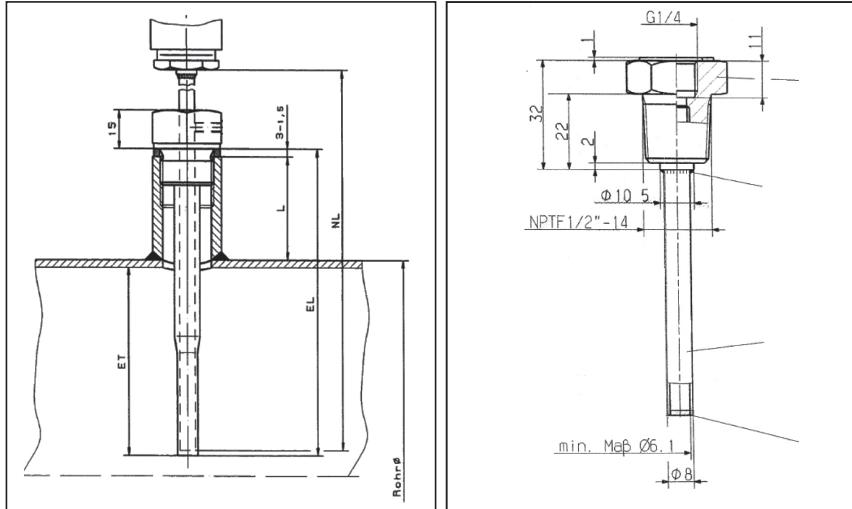
No requirements for outlet length.

Elbows can be installed directly after the valve.

## Remote Sensor Installation:

A thermo well is provided with the remote temperature sensor. The well should be installed on the pipe prior installing the remote temperature sensor. The remote temperature sensor should be installed on the opposite pipe entering the coil from where the Energy Valve is installed. A ½" NPT female union should be welded on the pipe to allow the installation of the thermo well.

The Energy Valve is equipped with a 32 ft. (10m) cable for the remote sensor. If a shorter remote sensor cable is required, the cable is also available in the following sizes: 4.9 ft (1.5m), 9.8 ft. (3m) or 16.4 ft (5m). Please order the appropriate size for the application.



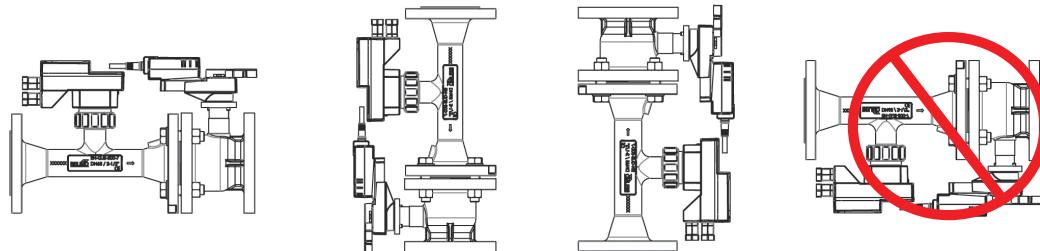
**How to build the remote well**

IN	DN [mm]	EL	ET	L max.
2 ½"	65	3.66" [93]	2.36" [60]	1.18" [30]
3"	80	3.66" [93]	2.36" [60]	1.18" [30]
4"	100	3.66" [93]	2.36" [60]	1.18" [30]
5"	125	3.66" [93]	2.36" [60]	1.18" [30]
6"	150	3.66" [93]	2.36" [60]	1.18" [30]

## Orientation

Energy Valves shall be installed with flow in the direction of the arrow on the valve body.

The valve assembly can be installed in a vertical or horizontal arrangement, as long as the actuator is positioned to avoid condensation from dripping onto the actuator.



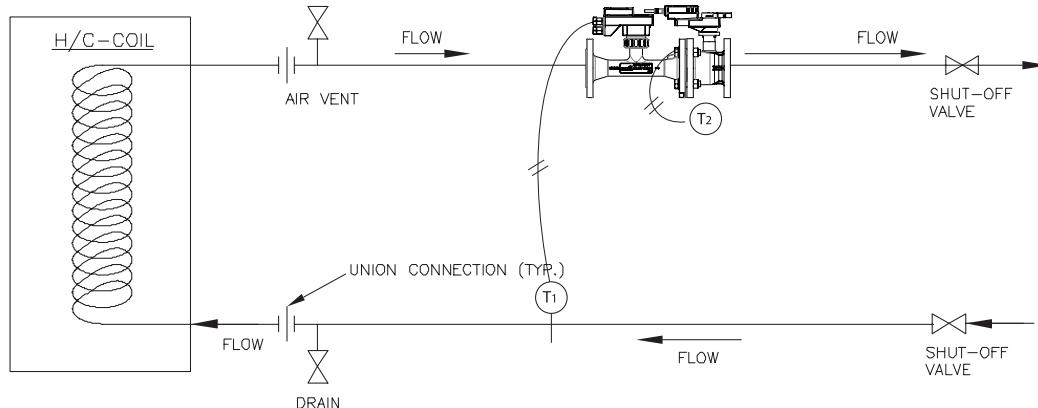
# Installation Instructions

## Belimo Energy Valve

### Piping

The Energy Valve is recommended to be installed on the return side of the coil. This diagram is for typical applications only. Consult engineering specification and drawings for particular circumstances. Install provided thermal well on the other side of the coil (T1). P/T ports are recommended on either side of the valve and the supply side of the heat transfer device to allow for pressure/flow measurement/calculation.

It is not necessary to install one strainer per unit. Belimo recommends installing one strainer per system. If the system has multiple branches, it is recommended to install one strainer per branch. The Energy Valve cannot be piped in a parallel orientation.



#### General Warnings

**Valve should not be used for combustible gas applications. Gas leaks and explosions may result. Do not install in systems, which exceed the ratings of the valve.**

- Avoid installations where valve may be exposed to excessive moisture, corrosive fumes, vibration, high ambient temperatures, elements, or high traffic areas with potential for mechanical damage.
- Valve assembly location must be within ambient ratings of actuator. If temperature is below -22°F a heater is required.
- The valve assembly will require heat shielding, thermal isolation, or cooling if combined effect of medium and ambient temperatures – conduction, convection, and radiation– is above 122°F for prolonged time periods at the actuator.
- Visual access must be provided. Assembly must be accessible for routine schedule service. Contractor should provide unions for removal from line and isolation valves.
- Avoid excessive stresses. Mechanical support must be provided where reducers have been used and the piping system may have less structural integrity than full pipe sizes.
- Sufficient upstream piping runs must be provided to ensure proper valve capacity and flow response. See installation section for details.
- Life span of valve stems and O-rings is dependent on maintaining non-damaging conditions. Poor water treatment or filtration, corrosion, scale, other particulate can result in damage to trim components. A water treatment specialist should be consulted.
- It is not necessary to install one strainer per unit. Belimo recommends installing one strainer per system. If the system has multiple branches, it is recommended to install one strainer per branch.

**WARNING: Lift Energy Valve from valve body.  
Do not lift this valve by the actuator. Lifting the valve body by the actuator can break the linkage and void the warranty.**

1. Inspect shipping package, valve, linkage, and actuator for physical damage. If shipping damage has occurred notify appropriate carrier. Do not install.
2. If a replacement, remove existing valve, linkage, and actuator from the piping system.
3. If actuator and linkage are removed, they must be reinstalled correctly. The actuator must be rotated so that the valve seats properly for close off.
4. Install valve with the proper ports as inlets and outlets. Check that inlet and outlet of 2-way valves are correct. Flow direction arrows must be correct.
5. Blow out all piping and thoroughly clean before valve installation.
6. Clean flanges with wire brush and rag. Clean pipes, flanges, and valve flanges before installation; check for any foreign material that can become lodged in trim components. Strainers should be cleaned after initial startup.
7. Valve must be installed with the stem towards the vertical, not below horizontal.
8. These valves are designed to be installed between ANSI Class 125/150 flanges.
9. Carefully follow installation using ANSI piping practices.

## INSTALLATION INSTRUCTIONS

# Belimo Energy Valve™ for ANSI 250 Flanged Installation

**Inlet**

The Energy Valve requires a section of straight pipe on the valve inlet to guarantee sensor accuracy. The length should be at least 5 diameters long.

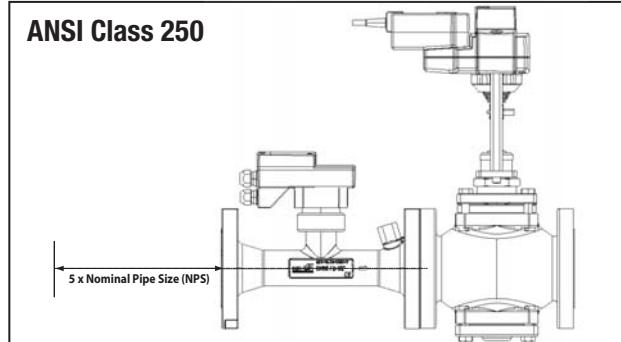
$2\frac{1}{2}$ " [DN65] 5 x nominal pipe size = 12 $\frac{1}{2}$ " [317 mm]

3" [DN80] 5 x nominal pipe size = 15" [381 mm]

4" [DN100] 5 x nominal pipe size = 20" [508 mm]

5" [DN125] 5 x nominal pipe size = 25" [635 mm]

6" [DN150] 5 x nominal pipe size = 30" [762 mm]

**ANSI Class 250****Outlet Length**

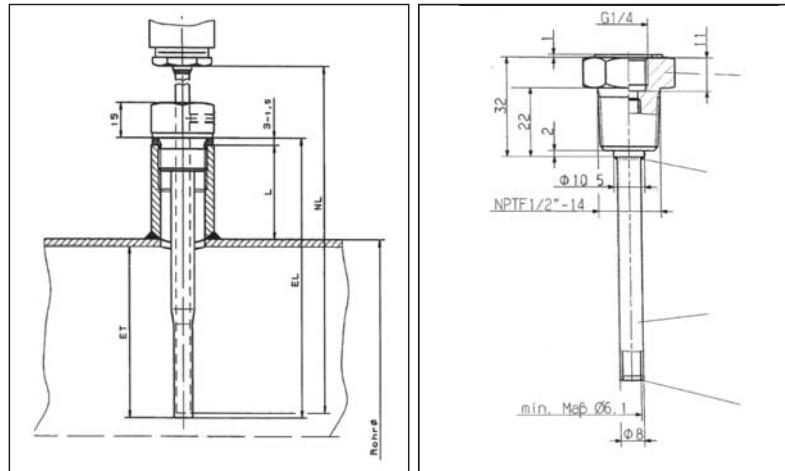
No requirements for outlet length.

Elbows can be installed directly after the valve.

**Remote Sensor Installation:**

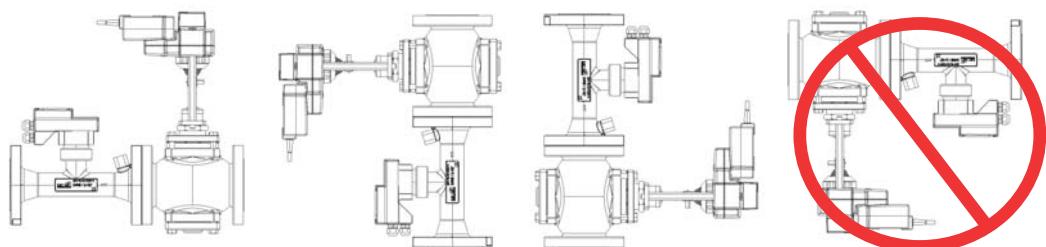
A thermo well is provided with the remote temperature sensor. The well should be installed on the pipe prior to installing the remote temperature sensor. The remote temperature sensor should be installed on the opposite pipe entering the coil from where the Energy Valve is installed. A  $\frac{1}{2}$ " NPT female union should be welded on the pipe to allow the installation of the thermo well. The Energy Valve is equipped with a 32 ft. (10m) cable for the remote sensor. If a shorter remote sensor cable is required, the cable is also available in the following sizes: 4.9 ft (1.5m), 9.8 ft. (3m) or 16.4 ft (5m). Please order the appropriate size for the application.

IN	DN [mm]	EL	ET	L max.
$2\frac{1}{2}$ "	65	3.66" [93]	2.36" [60]	1.18" [30]
3"	80	3.66" [93]	2.36" [60]	1.18" [30]
4"	100	3.66" [93]	2.36" [60]	1.18" [30]
5"	125	3.66" [93]	2.36" [60]	1.18" [30]
6"	150	3.66" [93]	2.36" [60]	1.18" [30]

**How to build the remote well****Orientation**

Energy Valves shall be installed with flow in the direction of the arrow on the valve body.

The valve assembly can be installed in a vertical or horizontal arrangement, as long as the actuator is positioned to avoid condensation from dripping onto the actuator.



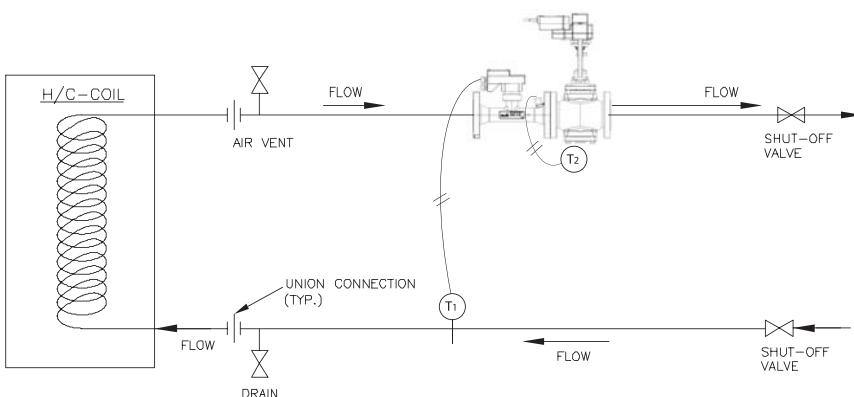
# Installation Instructions

## Belimo Energy Valve

### Piping

The Energy Valve is recommended to be installed on the return side of the coil. This diagram is for typical applications only. Consult engineering specification and drawings for particular circumstances. Install provided thermal well on the other side of the coil (T1). P/T ports are recommended on either side of the valve and the supply side of the heat transfer device to allow for pressure/flow measurement/calculation.

It is not necessary to install one strainer per unit. Belimo recommends installing one strainer per system. If the system has multiple branches, it is recommended to install one strainer per branch. The Energy Valve cannot be piped in a parallel orientation.



#### General Warnings

**Valve should not be used for combustible gas applications. Gas leaks and explosions may result. Do not install in systems, which exceed the ratings of the valve.**

- Avoid installations where valve may be exposed to excessive moisture, corrosive fumes, vibration, high ambient temperatures, elements, or high traffic areas with potential for mechanical damage.
- Valve assembly location must be within ambient ratings of actuator. If temperature is below -22°F a heater is required.
- The valve assembly will require heat shielding, thermal isolation, or cooling if combined effect of medium and ambient temperatures – conduction, convection, and radiation– is above 122°F for prolonged time periods at the actuator.
- Visual access must be provided. Assembly must be accessible for routine schedule service. Contractor should provide unions for removal from line and isolation valves.
- Avoid excessive stresses. Mechanical support must be provided where reducers have been used and the piping system may have less structural integrity than full pipe sizes.
- Sufficient upstream piping runs must be provided to ensure proper valve capacity and flow response. See installation section for details.
- Life span of valve stems and O-rings is dependent on maintaining non-damaging conditions. Poor water treatment or filtration, corrosion, scale, other particulate can result in damage to trim components. A water treatment specialist should be consulted.
- It is not necessary to install one strainer per unit. Belimo recommends installing one strainer per system. If the system has multiple branches, it is recommended to install one strainer per branch.

**WARNING: Lift Energy Valve from valve body.  
Do not lift this valve by the actuator. Lifting the valve body by the actuator can break the linkage and void the warranty.**

#### Installation

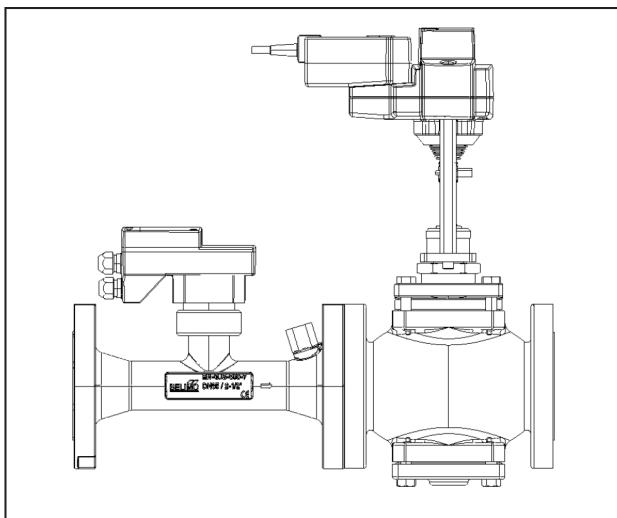
1. Inspect shipping package, valve, linkage, and actuator for physical damage. If shipping damage has occurred notify appropriate carrier. Do not install.
2. If a replacement, remove existing valve, linkage, and actuator from the piping system.
3. If actuator and linkage are removed, they must be reinstalled correctly. The actuator must be rotated so that the valve seats properly for close off.
4. Install valve with the proper ports as inlets and outlets. Check that inlet and outlet of 2-way valves are correct. Flow direction arrows must be correct.
5. Blow out all piping and thoroughly clean before valve installation.
6. Clean flanges with wire brush and rag. Clean pipes, flanges, and valve flanges before installation; check for any foreign material that can become lodged in trim components. Strainers should be cleaned after initial startup.
7. Valve must be installed with the stem towards the vertical, not below horizontal.
8. -250 models are designed to be installed between ANSI Class 250/300 flanges only.
9. Carefully follow installation using ANSI piping practices.
10. During the installation the actuator and the flow sensor can be removed from the valve. The two components should be removed together and the sensor wire must not be disconnected from the actuator.

The sensor and valve bodies should not be disassembled. Disassembly can damage the valve components and will void the warranty.

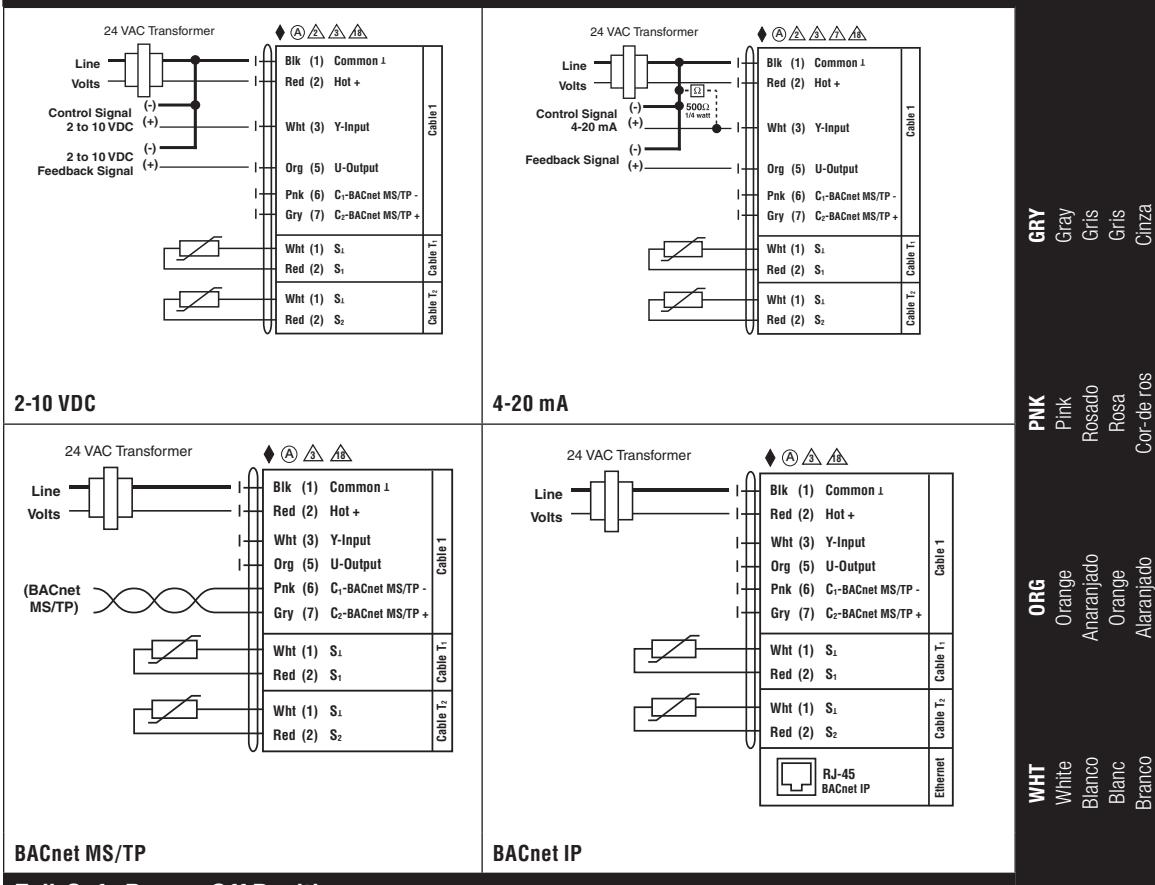
When assembling the flow sensor back in the body the holding nut should be hand tighten. No tools should be used to tighten the nut. This can damage the thread of the nut.

11. In cases where the valve body is electrically isolated from the water pipe, an earth ground must be installed in order for the sensor to work properly. Earth ground is connected directly on the sensor body. A connection point is provided on the flange of the sensor body.

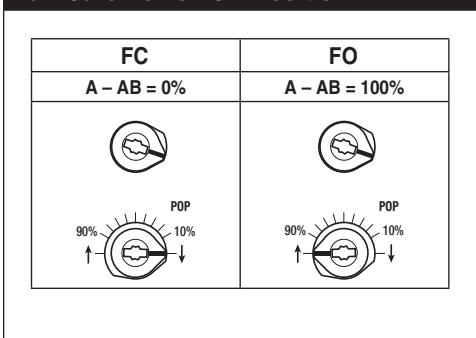
# EVX, AVKX Actuators with Belimo Energy Valves™



## WIRING DIAGRAMS



## Fail-Safe Power-Off Position



- Notes:**
- ◆ Meets cULus requirements without the need of an electrical ground connection
  - (A) Actuators with appliance cables are numbered.
  - ▲ Actuators may be connected in parallel. Power consumption and input impedance must be observed.
  - △ Actuators may also be powered by 24 VDC.
  - ▽ A 500 Ω resistor converts the 4 to 20 mA control signal to 2 to 10 VDC.
  - ◆ Actuators with plenum rated cable do not have numbers on wires; use color codes instead.

<b>RED</b>	Red	Rojo	Rouge	Vermelho
<b>BLK</b>	Black	Negro	Noir	Preto